




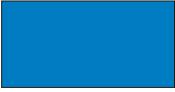




Basic Identification Colours

Pipe Content	Colour:	
WATER	GREEN	
STEAM	SILVER-GREY	
OILS - MINERAL, VEGETABLE OR ANIMAL, COMBUSTIBLE LIQUIDS	BROWN	
GASES IN EITHER GASEOUS OR LIQUIFIED CONDITION [EXCEPT AIR]	YELLOW-OCBRE	
ACIDS AND ALKALIS	VIOLET	
AIR	LIGHT BLUE	
OTHER LIQUIDS	BLACK	
ELECTRICAL SERVICES AND VENTILATION DUCTS	ORANGE	

Outside Diameter of Pipe And Insulation*		Label Length		Text Height	
<i>Inches</i>	<i>MM</i>	<i>Inches</i>	<i>MM</i>	<i>Inches</i>	<i>MM</i>
0.5"	6mm	4	100	0.25"	6
0.75" to 1.25"	19 to 32mm	8	200	0.5"	13
1.5" to 2.0"	38 to 51mm	8	200	0.75"	19
2.5" to 6.0"	64 to 150mm	12	300	1.25"	32
8.0" to 10.00"	200 to 250mm	24	600	1.5"	64
10.00" +	250mm +	32	800	3.5"	89

